

**APPENDIX A**  
**"CLEAN" VERSION OF EACH PARAGRAPH/SECTION/CLAIM**  
**37 C.F.R. § 1.121(b)(II) AND (c)(I)**

**CLAIMS (with indication of amended or new):**

**TWICE AMENDED 26.** A process for forming a multi-ply fiber web comprising:  
moving a first belt in a first direction toward a combining section located on a top side of the first belt and moving the first belt at a first orientation in the combining section, and forming a first fiber ply on the top side of the moving first belt;  
forming a second fiber ply on a first wire section wire and above the top side of the first belt, the forming starting upstream of the combining section with respect to the first direction; advancing the first wire section wire with the second ply thereon in a second direction toward the combining section;  
combining the first fiber ply on the first belt with the second fiber ply on the first wire section wire by applying the first wire section wire onto the top side of the first belt in the combining section;  
the second fiber ply being formed in a region which, along the first direction of the first belt, lies upstream of the combining section, and running the second fiber ply on the first wire section wire in the second direction into the combining section at an angle from above and with respect to the first orientation of the first belt entering the combining section.

**TWICE AMENDED 27.** The process of claim 26, further comprising forming the second fiber ply above the first belt in a twin-wire part between the first wire and a second wire which define a gap former, moving the first and second wires together in the second direction toward the combining section; separating the first and second wires before the combining section; and retaining the second fiber ply on the first wire before the first wire with the second ply enters the combining section.

**NEW 37.** The process of claim 26, wherein the first wire section is advanced in the second direction and through and past the combining section along a path that is in the same direction of movement as the first belt, such that the first and second plies move in the same direction in and through the combining section.

NEW

38.

A process for forming a multi-ply fiber web comprising:  
moving a first belt in a first direction toward a combining section and moving the first belt at a first orientation in the combining section, and forming a first fiber ply on the moving first belt;

forming a second fiber ply in a twin-wire part between a first wire section wire and a second wire section wire which define a gap former; directing entering suspension into the beginning of the gap former generally in the first direction of the belt and moving the first and second wires together and with the second ply between the first and second wires in a second direction toward the combining section;

separating the first and second wires before the combining section and retaining the second fiber ply on the first wire before the first wire with the second ply enters the combining section,

combining the first fiber ply on the first belt with the second fiber ply on the first wire section wire by applying the first wire section wire onto the first belt in the combining section;

the second fiber ply being formed in a region which, along the first direction of the first belt, lies upstream of the combining section, and running the second fiber ply on the first wire section wire in the second direction into the combining section at an angle with respect to the first orientation of the first belt entering the combining section.

NEW

39.

The process of claim 38, wherein the second fiber ply is run into the combining section at an angle of less than 90° with respect to the first orientation of the first belt.

NEW

40.

The process of claim 38, wherein the suspension is directed into the beginning of the gap former at a location along the first direction of the first belt that lies upstream of the combining section.

NEW

41.

The process of claim 38, wherein the second wire section wire moves toward the first wire section and also thereafter separates from the first wire section wire upstream of the combining section along the first direction of the first belt.

NEW

42.

The process of claim 39, wherein the second wire section wire moves toward the

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first wire section and also thereafter separates from the first wire section wire upstream of the combining section along the first direction of the first belt.

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